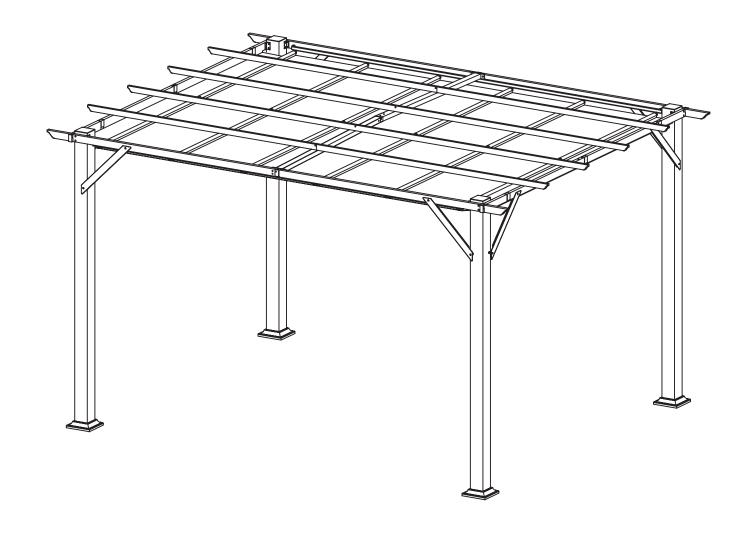
Marina pergola 10 x 12' B101269 (2021) Assembly Instructions





IMPORTANT:

Please read and follow all safety statements, warnings, assembly instructions, use & care directions before attempting to assemble. Each of the recommendations must be followed to ensure the utmost solidity.

Security Rules

Warning:

Keep flame and heat sources away from the pergola fabric. The fabric may burn if it is exposed to prolonged contact with a source of heat. The application of any foreign substance to the pergola fabric may render the flame-resistant properties ineffective.

Regulation

It is the responsibility of the consumer being in accordance with city regulation, construction code, zoning or any limitations and obtaining permit prior assembling pergola.

RECOMMENDATION:

- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to parts.
- Do not use the pergola during extreme weather conditions.
- Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list. If any part is missing or damaged, do not attempt to assemble the product.
- Some parts may contain sharp edges. Use of protective gloves is always recommended.
- When installing and assembling your pergola, it is recommended that 2 or more adults are involved.
- Considering at least three hours to complete installation, even well anchored, a pergola unit that is not finished assembly can get or create damages to nearby environment.
- Verify that all nuts and bolts are tightly secured before and during use.
- Use proper tools and equipment for a safe and compliant installation. Never climb, sit or stand on structure while assembling.
- Even if this pergola is built for all year round, the snow must be removed from the roof at all time.
- Canopy or Mosquito net and curtains (optional) must be removed from the unit in freezing period.
- Anchoring bolts or other anchoring devices are not supplied.
- Keep away from any electric installation or transportation device.
- Always recommended to keep assembly manual for further reference.

Care:

Avoid using a pressure washer. The use of a mild soap with warm water is the best solution for the frame only. A clear water rinse is necessary then. Never use soap on fabric, this will reduce their durability, consequently their lifespan and general look. The use of a soft brush and warm water are an excellent solution for cleaning the fabric.

Warranty

Covered

We warrant the frame and fabric to be free of manufacturing defects to the original purchaser for one year.

Not covered

This warranty does not cover commercial use, improper care, neglected storage, vandalism, chemical, acts of nature, fire, oxidation, stains, freeze damage, improper packaging for return and unreasonable or abusive use. Normal discoloration and build-up snow are not covered either.

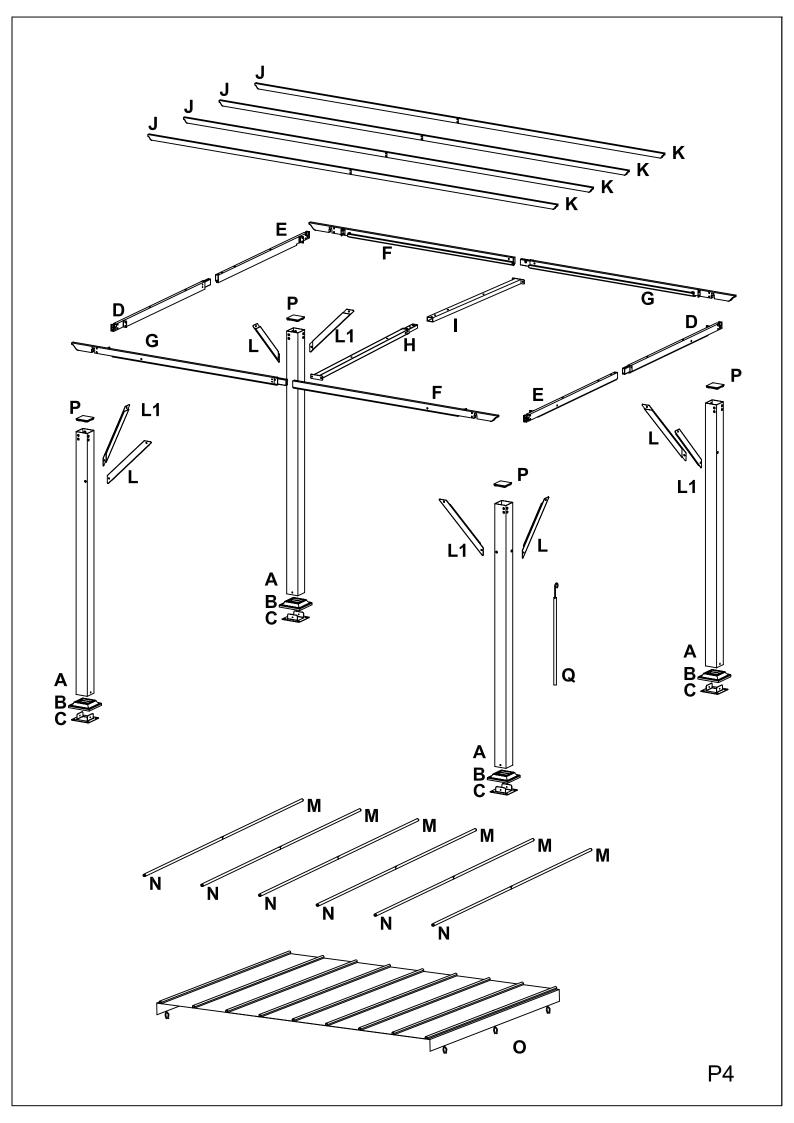
Customer service:

Consumer

For each part request, please contact your retailer with a description of the problem, pictures and consumer invoice copy, to ensure the proper information to be proceed.

Seller:

In addition to all the information already provided by the consumer, any parts requested must mention the person responsible for the client's file, the retailer name, address, branch if applicable, e-mail address, fax and phone number.



PARTS LIST:

No.	Description	Drawing	QTY
A	Post	(4
В	Base cap		4
С	Base flange		4
D	Crossbar	<u></u>	2
E	Crossbar		2
F	Crossbar		2
G	Crossbar		2
Н	Middle roof tube	· · · · · · · · · · · · · · · · · · ·	1
I	Middle roof tube	Q:	1
J	Roof tube		4
K	Roof tube		4
L	Brace	0	4

No.	Description	Drawing	QTY
L1	Brace	· ·	4
M	Canopy bar		6
N	Canopy bar		6
0	Roof cover		1
Р	Plastic cap		4
Q	Pull tube		1

AA	Bolt M6 X 15mm	54
ВВ	Bolt M6 X 40mm	16
СС	Bolt M6 X 55mm	12
DD	Bolt M6 X 30mm	12
EE	Allen key	1



B

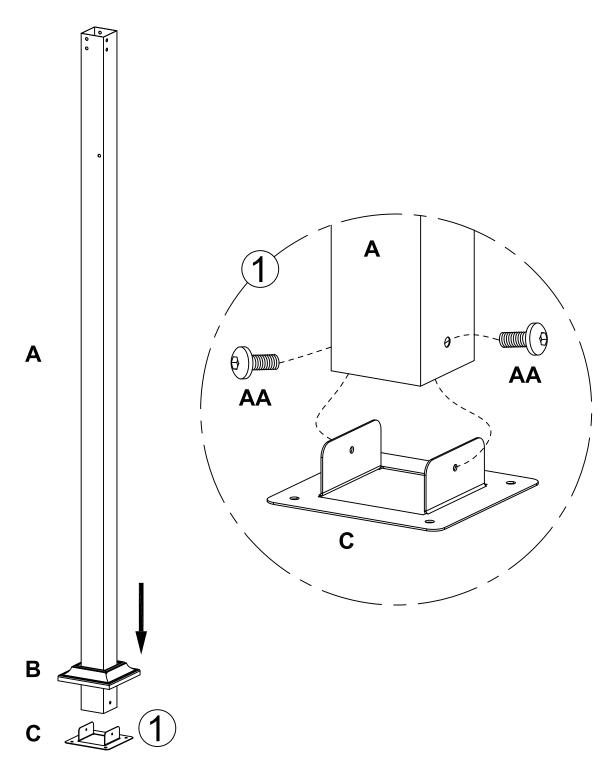


<u>x 4</u>

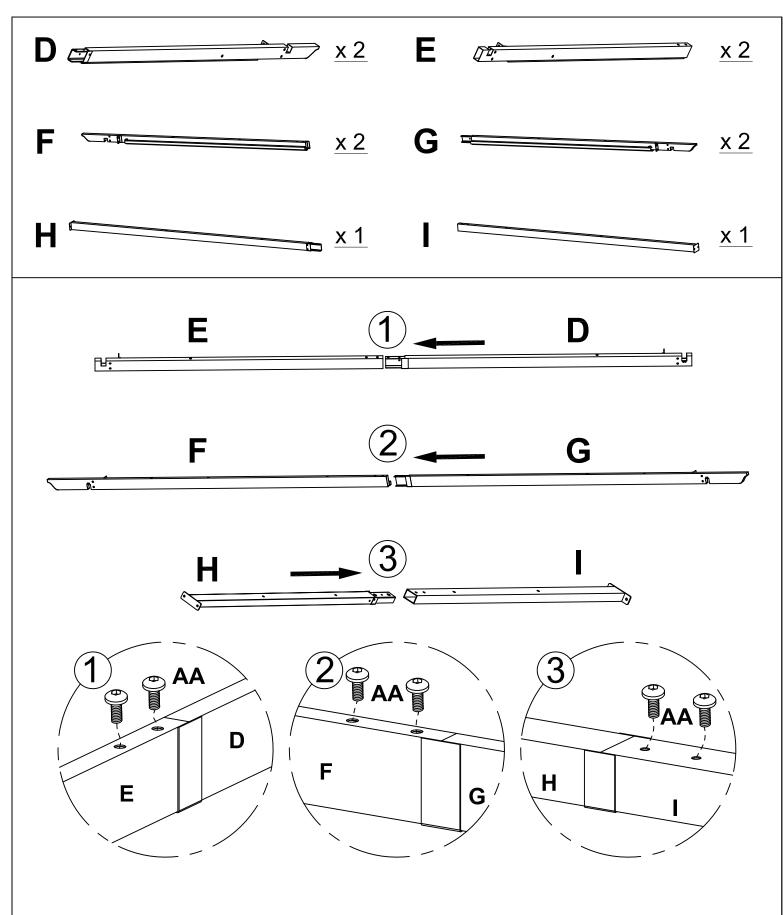
C



<u>x 4</u>

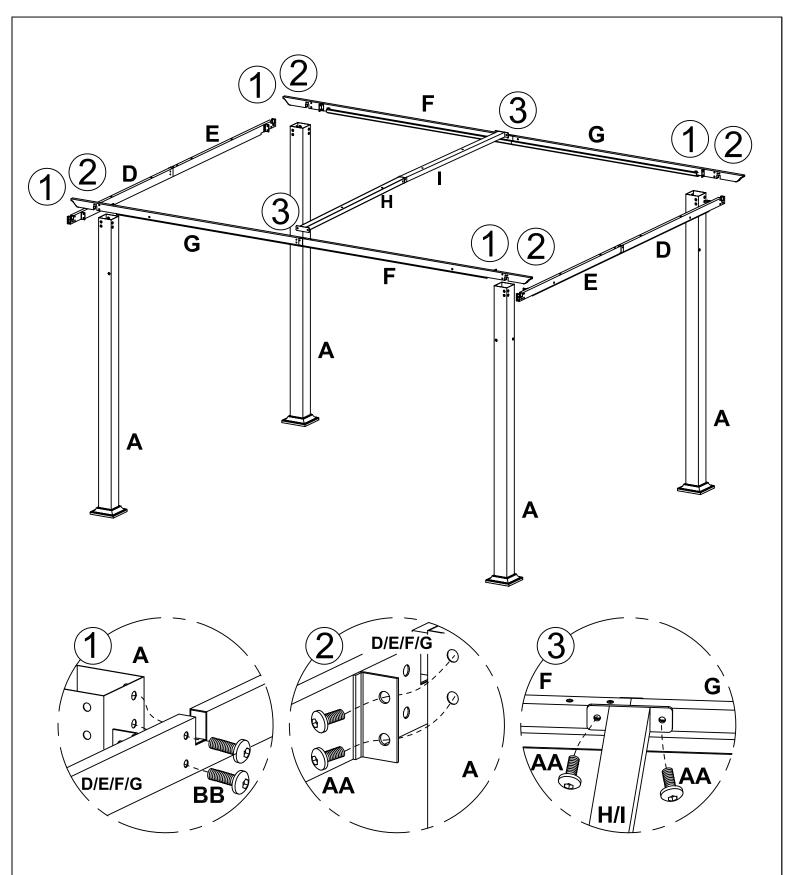


Step 1: Insert base cap (B) on the bottom of post (A), then using bolts (AA) secure base flange (C) on the bottom of post (A). Repeat the step for all rest posts. Bolts can be tight completely.



Step 2:

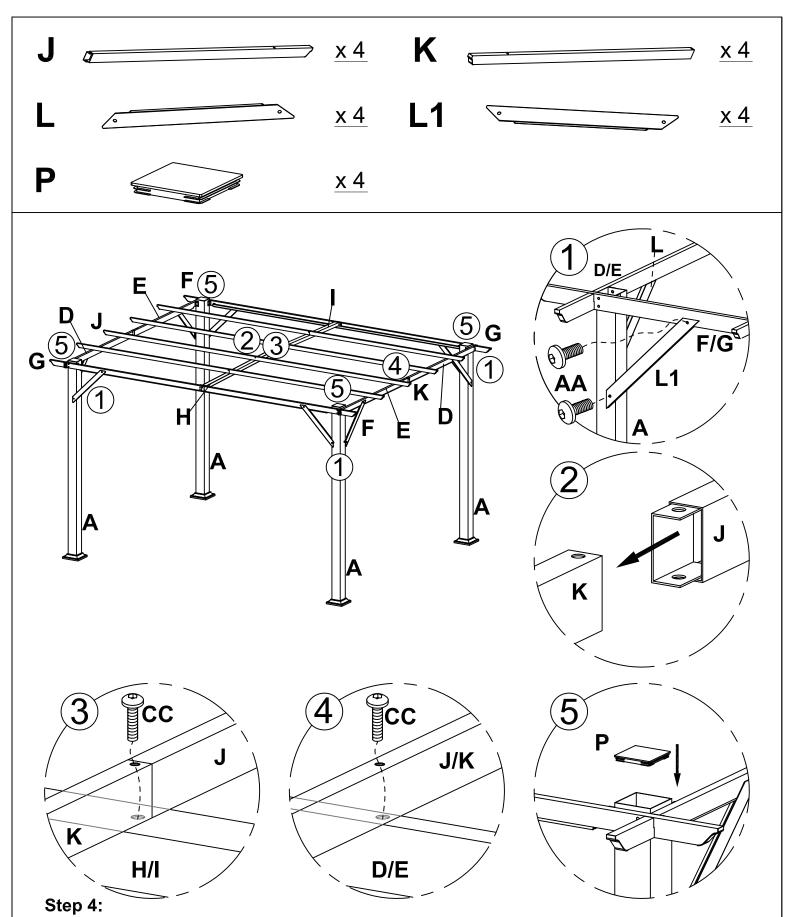
- 1.Insert crossbar (D) into crossbar (E) as figure shown, and secure with bolts (AA). Bolts can be tight completely.as fig.1 shown.
- 2.Insert crossbar (G) into crossbar (F) as figure shown, and secure with bolts (AA). Bolts can be tight completely as fig.2 shown.
- 3.Insert middle crossbar (I) into middle crossbar (H) as figure shown, and secure with bolts (AA). Bolts can be tight completely as fig.3 shown.



Step 3:

- 1.Secure crossbars sets (D & E) on two posts (A) using bolts (BB) as shown in fig.
- 1, Do not tight bolts yet. Then using bolts (AA) as shown in fig. 2.
- 2.Secure crossbars sets (F & G) on two posts (A) using bolts (BB) as shown in fig.
- 1, Do not tight bolts yet. Then using bolts (AA) as shown in fig. 2.
- 3.Secure middle crossbars sets (H & I) on crossbars sets (F & G) using bolts (AA) as shown in fig. 3.

Note: Please check above fig. carefully and make sure all the parts are in right position. For your security, you may need 4 people for this step.



- 1.Secure braces (L & L1) to post (A) by using bolt (AA) as fig 1. Do not tight bolts yet. Then secure other end of brace (L & L1) to assembly crossbars (D/E/F/G) by using bolt (AA) as fig. 1.
- 2.Insert roof tubes (J) into roof tubes (K) as figure shown, and secure to middle crossbars sets (H & I) using bolt (CC) as fig. 3. Then secure to assembly crossbars (D/E) using bolts (CC) as fig. 4 shown.
- 3.Install plastic cap (P) on the post as fig. 5 shown.

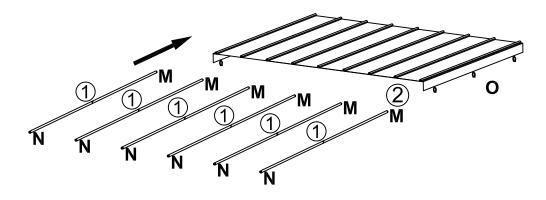


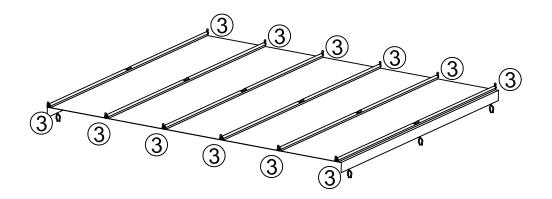


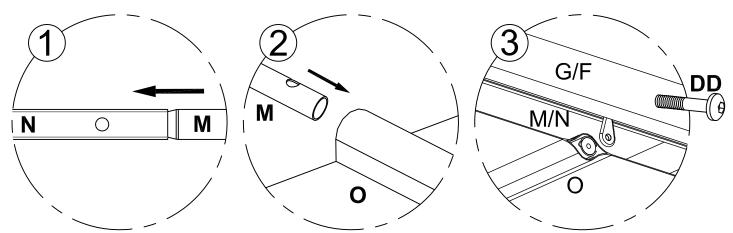
0



<u>x 1</u>



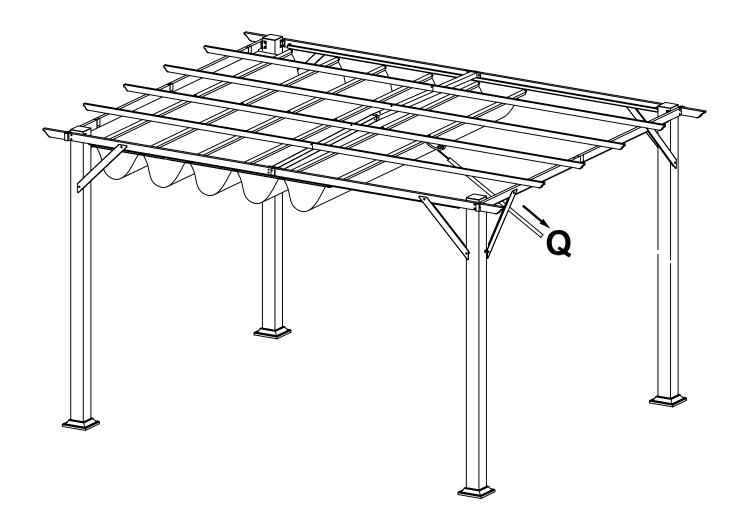




Step 5:

- 1.Insert canopy bars (M) into canopy bars (N) and through roof cover (O) as fig. 1 & 2 shown.
- 2.Insert bolts (DD) through the sliding dowels of crossbars (G & F), and secure with canopy bars (M & N) as shown. Tight bolts.





Step 6:

- 1. The pull tube (Q) can help to open and close the roof cover.
- 2. The velcro of roof cover can be tied to the crossbars to increase shading area.
- 3.At windy conditions, close the roof cover, and tie the Velcro to the crossbars.
- 4. Tight all bolts still not full tight.